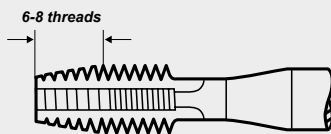
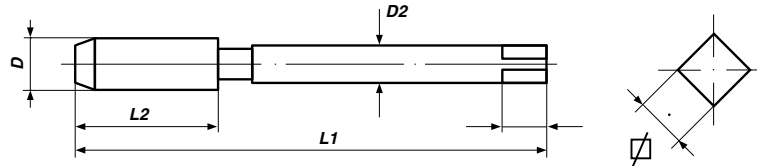


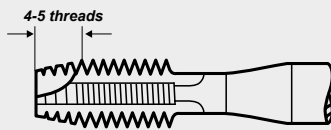
Technical Information
Short Machine Taps
for thread cutting
by hand and machine



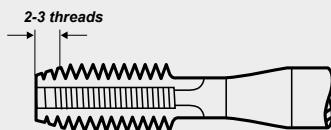
VÖLKEL
 THREADING SOLUTIONS ■ ■ ■



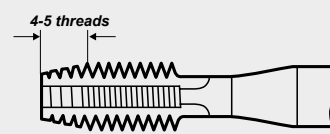
Form A
 6-8 Threads Lead,
 for short through holes



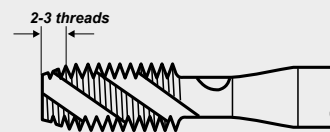
Form B
 4-5 Threads Lead with Spiral Point,
 for through holes



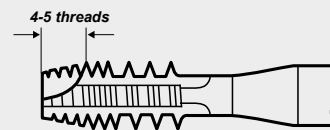
Form C
 2-3 Threads Lead,
 for blind holes



Form D
 4-5 Threads Lead,
 for through and blind holes



Form C/35° RSP
 2-3 Threads Lead, 35° Spiral Flute,
 for blind holes



Form B-AZ
 4-5 Threads Lead with Spiral Point
 and interrupted threads,
 for through holes